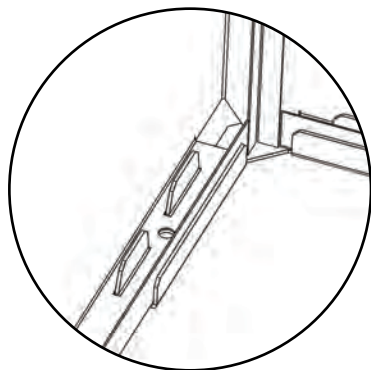
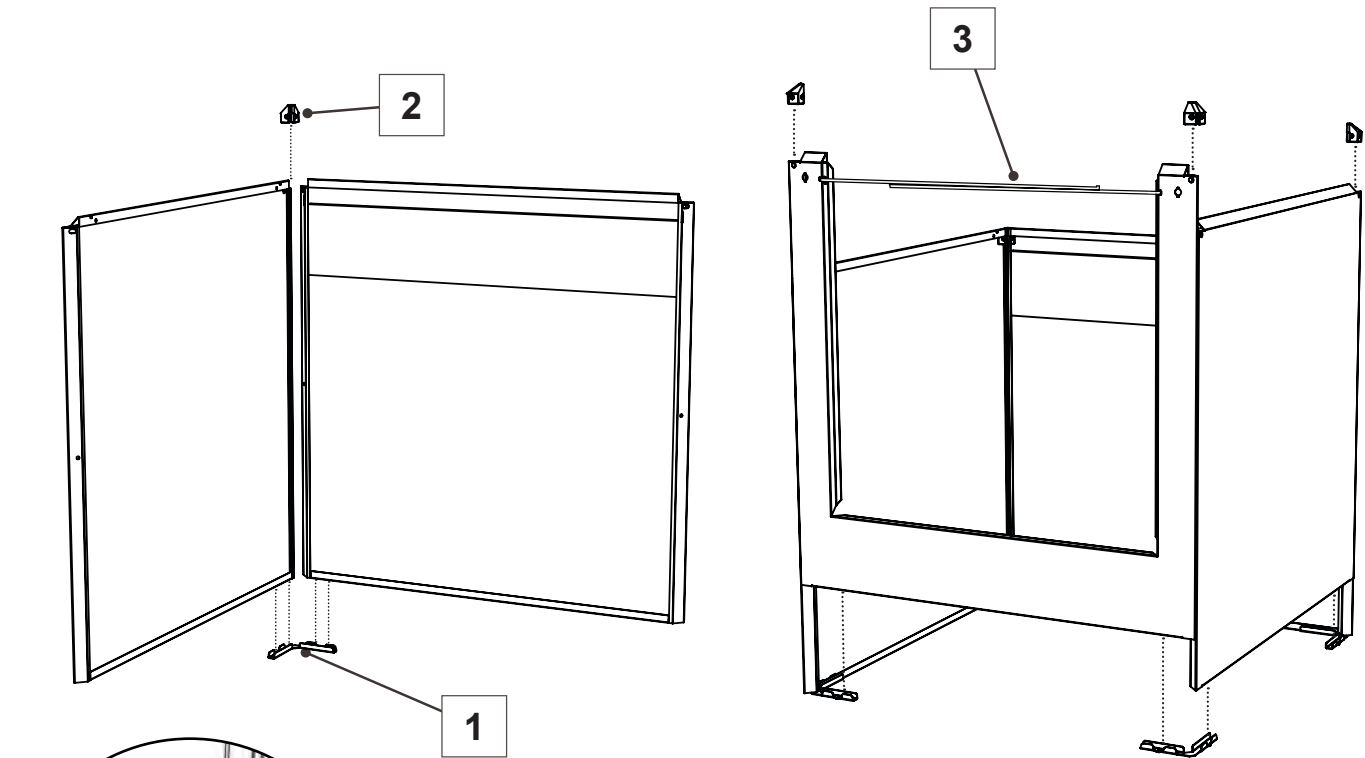


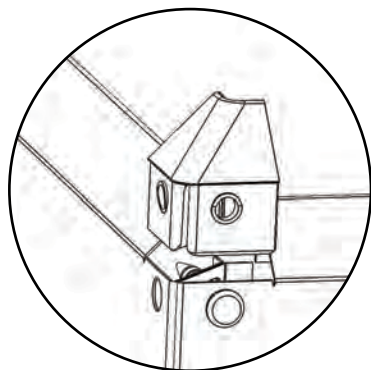
Assembly Instructions

Small (XY-S) and Medium (XY-M)

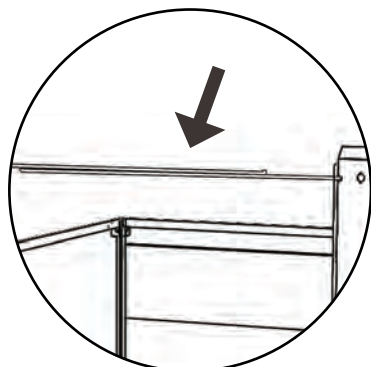
(Parts List and Assembly on page 4)



1. Locate slots on bottom of Side (002) and Rear (003) Panels and push down into Corner Bracket (007).



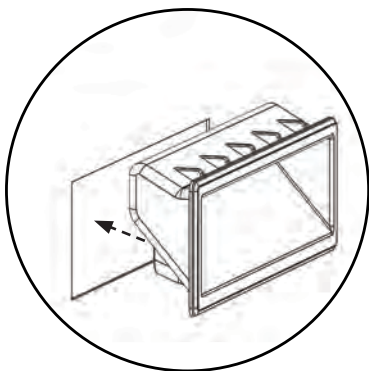
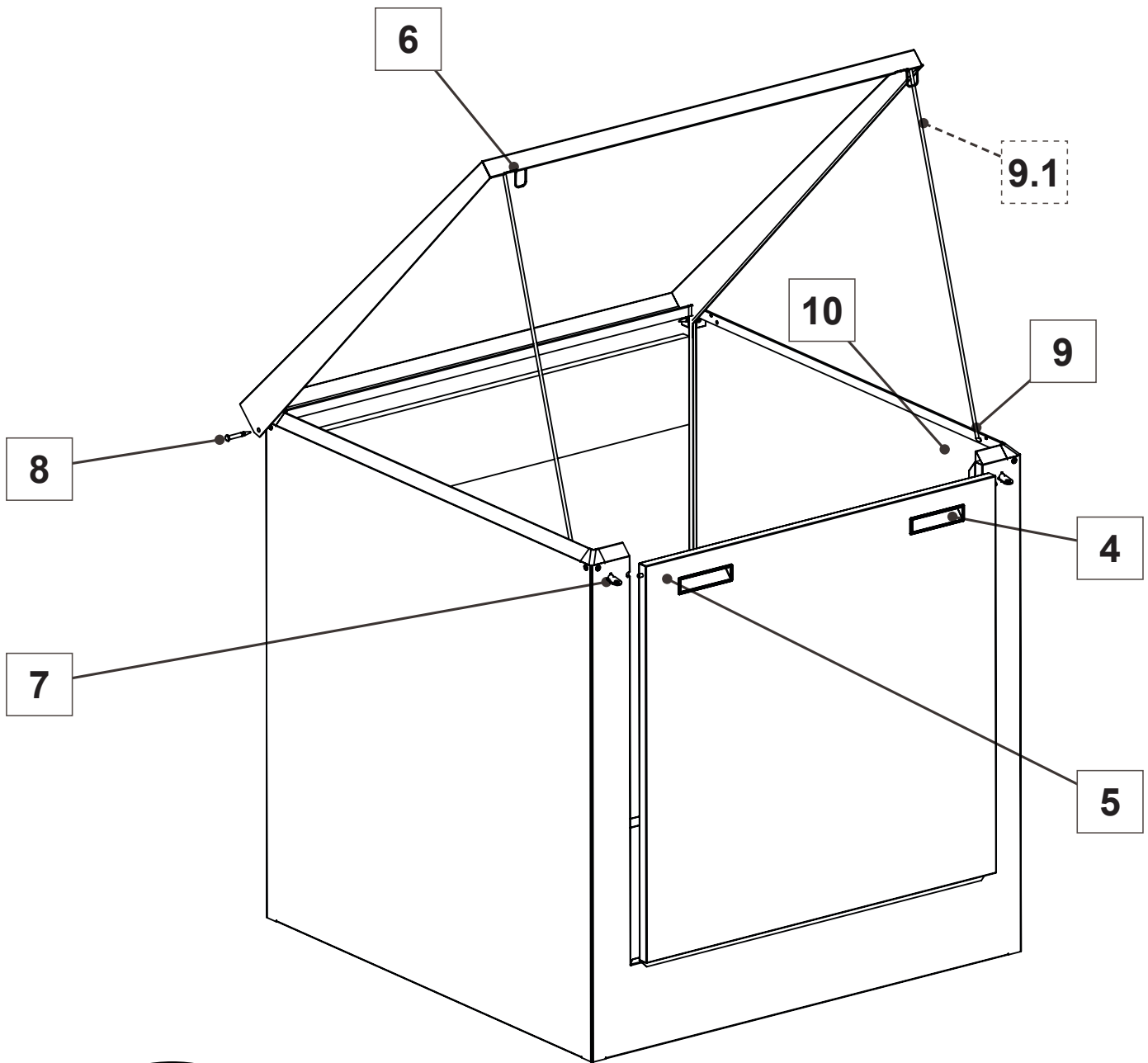
2. Insert Plastic Cap (012) into holes in top of Panels to join them. Tap into place with a mallet.



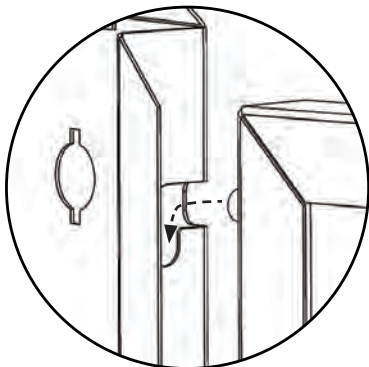
3. Repeat steps 1 and 2 for all panels.

NOTE: (Med unit XY-M only)

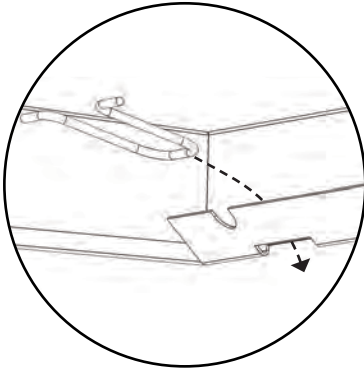
Do not connect to front panel (004) to stabilise panel during assembly. Detach do, AFTER completing step 3.



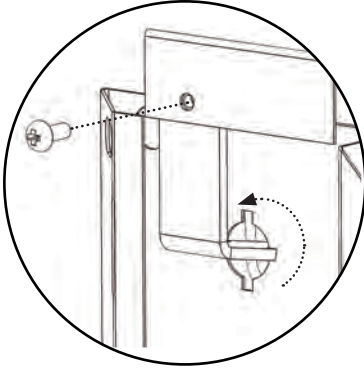
4. Push Door Handles (014) into Removable Front Door (005) until a 'click' is heard.



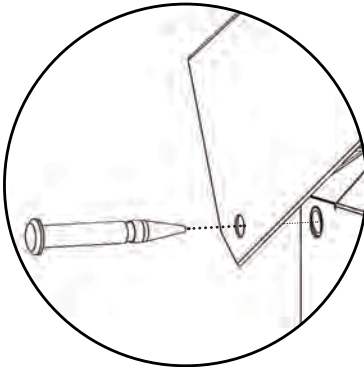
5. Insert Removable Front Door (005) into Front Panel (004). Locate studs on sides of Removable Front Panel then push slightly in and down.



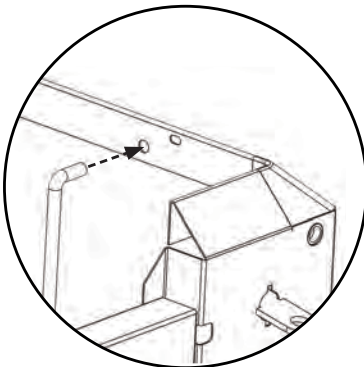
6. Insert Door Latches (010) through holes in Top Door (006).



7. Connect Lock Brackets (013) to Front Panel (004) by inserting them sideways into holes. Twist into upright position and screw into place.

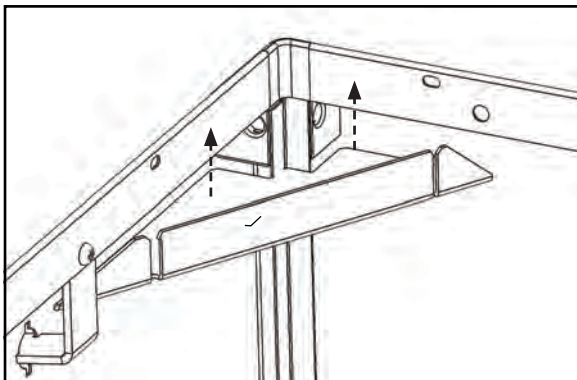


8. Attach Top Door (006) to unit with Hinge Pins (008). Tap into place with a mallet.



9. Insert Door Stays (009) into Side Panels.

9.1 To hold Top Door open, swivel Door Stays into position OR remove Door Stays from Side Panels, position them firmly into Top Lid corners underneath flanges and re-insert back into Side Panels.

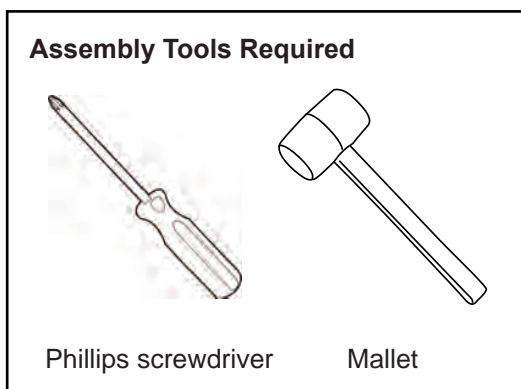
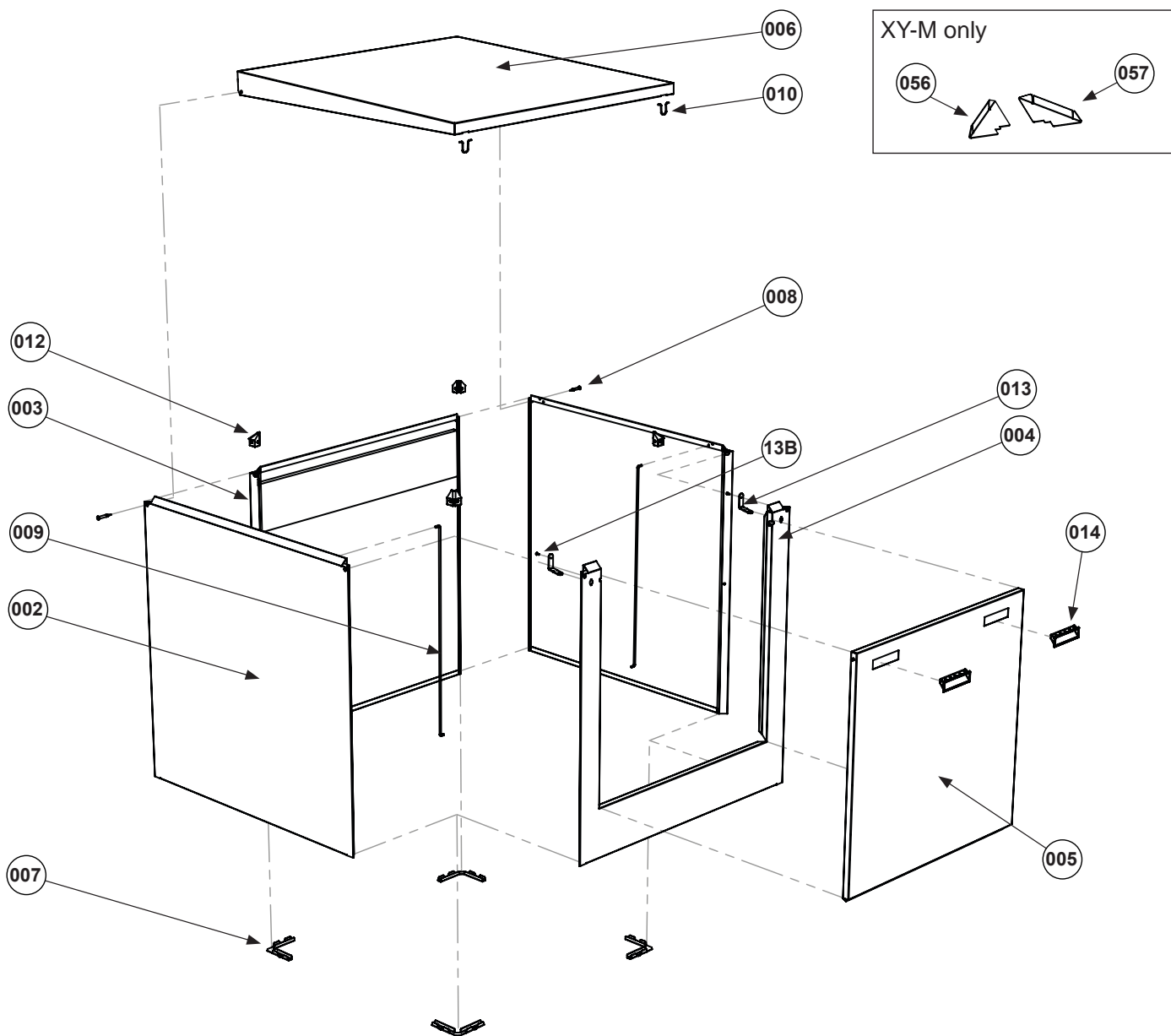


Medium unit (XY-M model) ONLY:

10. Insert Top Corner Brackets (056 and 057) into Side and Front panels.

Assembly and Parts

Small (XY-S) and Medium (XY-M)



Part No.	Description	Qty
002	Side Panel	2
003	Rear Panel	1
004	Front Panel	1
005	Removable Front Door	1
006	Top Door	1
007	Corner Bracket	4
008	Hinge Pin	2
009	Door Stay	2
010	Door Latch	2
012	Plastic Cap	4
013	Lock Bracket	2
13B	Lock Screws	2
014	Door Handle	2
056	Top Corner Bracket LH (XY-M only)	1
057	Top Corner Bracket RH (XY-M only)	1



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